Multipoint thermocouple
T-Bar design
Model TC94

Applications

- Chemical and petrochemical industry
- Measurement of temperature layerings or hotspots in reactors
- Licensor-specific design

Special features

- Versions to customer specification
- Secondary containment option
- Exchangeable measuring inserts
- Anchored support

Description

Multipoint thermocouples are often used for measuring temperature profiles in reactors or fuel depots or for the detection of the so-called “hotspots”.

The so-called multipoint thermocouple T-Bar design is common for certain vessel designs. In this design, several exchangeable thermocouples are linearly arranged in a T-Bar/pipe design.

The thermocouples are replaceable within the protection tube/flanged primary pressure containment. This design can be provided with a secondary containment option and various neck extensions to suit customer requirements. Connection terminals or temperature transmitters are placed in the connection housing which is either a component of the multipoint thermocouple or can be mounted separately, e.g. on a wall or pipeline.
Specifications

Materials
- Stainless steel 316, 316L, 347 or 321
- Special alloys or carbon steels as protection tube material

Process connections
Flanges of all major national and international standards

Sensors
- Thermocouples as sheathed cable installation
- Single, double element
- Measuring point ungrounded or grounded
- For details, see data sheet TE 65.40 of the cable thermocouple model TC40

Shipping
In wooden box or according to individual customer specifications

Base elements of a T-Bar multipoint thermocouple

A multipoint thermocouple can be basically divided into 5 individual assemblies which are described separately below:
Dimensions

Point length and insertion length

Sensor tube dimension
1/4 NPS

Insertion length U
Freely selectable

Material
Stainless steel 316
Stainless steel 316L
Stainless steel 347
Stainless steel 321

Flange designs
Flanges in accordance with applicable standards, such as ANSI/ASME B16.5, EN 1092-1, DIN 2527 or to customer specification

<table>
<thead>
<tr>
<th>Standards</th>
<th>Flange design</th>
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<tbody>
<tr>
<td>ASME B16.5</td>
<td>Nominal width: 2 ... 4”</td>
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<tr>
<td></td>
<td>Pressure rating: class 150 ... 2,500</td>
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<tr>
<td>EN 1092-1/DIN 2527</td>
<td>Nominal width: DN 50 ... DN 200</td>
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<td>Pressure rating: PN 16 ... PN 100</td>
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</tbody>
</table>
- Neck tube/neck extension

Remote conduit connection to standard connection head

Secondary seal with offset attachment and shroud/support
\section*{Terminal enclosure}
Cable compression fittings in accordance with customer specification

The actual wiring can deviate from the illustration in the data sheet.

Each multipoint thermocouple model TC94 is designed and manufactured according to individual customer specifications. In multipoint thermocouples with explosion protection, the terminal enclosure dimensions can deviate considerably from the data sheet specifications, depending on design.