Bourdon Tube Pressure Gauges
Stainless Steel Case, Process Gauge
Type 232.50 - Dry Case 4½”
Type 233.50 - Liquid-filled Case 4½”

Applications

- With liquid-filled case for applications with high dynamic pressure pulsations (add restrictor) or vibration
- Suitable for corrosive environments and gaseous or liquid media that will not obstruct the pressure system
- Process industry: chemical/petrochemical, power stations, mining, on and offshore, environmental technology, mechanical engineering and plant construction
- Meets API RP 551 requirements for pressure measurement

Product Features

- Excellent load-cycle stability and shock resistance
- All stainless steel construction

Specifications

Design
ASME B40.100 & EN 837-1

Sizes
4½” (115 mm)

Accuracy class
± 0.5% of span (ASME B40.100 Grade 2A)

Ranges
Vacuum / Compound to 200 psi (16 bar)
Pressure from 0/15 psi (1 bar) to 0/15,000 psi (1,000 bar)
or other equivalent units of pressure or vacuum

Working pressure
Steady: full-scale value
Fluctuating: 0.9x full-scale value
Short time: 1.3x full-scale value

Operating temperature
Ambient: -40°F to +140°F (-40°C to +60°C) - dry
-4°F to +140°F (-20°C to +60°C) - glycerine-filled
-40°F to +140°F (-40°C to +60°C) - silicone-filled
Medium: +392°F (+200°C) maximum - dry
+212°F (+100°C) maximum - liquid-filled

Temperature error
Additional error when temperature changes from reference temperature of 68°F (20°C) ±0.4% of span for every 18°F (10°K) rising or falling.

Weather protection
Weather tight (NEMA 4X / IP65)

Pressure connection
Material: 316L stainless steel
Lower mount (LM) or lower back mount (LBM)
½” NPT (other connections available)

Bourdon tube
Material: 316 stainless steel
> 1,000 psi (100 bar): C-shape
≤ 1,500 psi (100 bar): helical

Movement
Stainless steel

Dial
White aluminum with black lettering

Pointer
Black aluminum, adjustable
Case
- 304 Stainless steel with blow out plug on back of case and fill plug on top of case
- For pressure ranges ≤ 300 psi, case has compensating valve/fill plug to vent case pressure

Bezel ring
Stainless steel, bayonet-type

Window
Safety Glass with Buna-N gasket

Case fill
Glycerine 99.7% - Type 233.50

Optional extras
- Other pressure connections
- Restrictor for high dynamic pressure pulsations
- Front flange, SS (LBM only)
- Rear flange, SS
- Silicone or Halocarbon case filling
- Red drag pointer or mark pointer
- Custom dial layout
- Other pressure scales available: bar, kPa, MPa, kg/cm² and dual scales
- NACE compliance
- Acrylic (PMMA) window

Dimensions

<table>
<thead>
<tr>
<th>Size</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D²</th>
<th>E</th>
<th>G</th>
<th>H</th>
<th>J</th>
<th>L</th>
<th>M</th>
<th>N</th>
<th>S</th>
<th>T</th>
<th>W</th>
<th>Weight1</th>
</tr>
</thead>
<tbody>
<tr>
<td>4½”</td>
<td>121</td>
<td>97</td>
<td>49.5</td>
<td>119</td>
<td>15.5</td>
<td>83</td>
<td>30</td>
<td>5</td>
<td>3</td>
<td>148</td>
<td>137</td>
<td>5</td>
<td>22</td>
<td>1.76 lb.</td>
<td>dry</td>
</tr>
<tr>
<td>in</td>
<td>4.76</td>
<td>3.82</td>
<td>1.95</td>
<td>4.68</td>
<td>0.61</td>
<td>3.27</td>
<td>1.18</td>
<td>0.2</td>
<td>0.12</td>
<td>5.83</td>
<td>5.39</td>
<td>0.20</td>
<td>1/2”</td>
<td>0.87</td>
<td>3.08 lb.</td>
</tr>
</tbody>
</table>

1 Weight without optional accessories
²D (+) 1mm for panel cutout

Ordering information
Pressure gauge model / Nominal size / Scale range / Size of connection / Optional extras required
Specifications and dimensions given in this leaflet represent the state of engineering at the time of printing. Modifications may take place and materials specified may be replaced by others without prior notice.