Diaphragm Seal Solutions

WIKA®
Diaphragm Seal Systems Provide Protection to Ensure Safety, Reliability

Diaphragm seal systems protect gauges from hot, viscous, contaminated or corrosive media. This added layer of protection ensures that the media doesn’t reach the gauge, helping to prevent gauge failure that can cause safety issues for operations and personnel.

Diaphragm Seals
- Prevent clogging, corrosion or contamination of your pressure gauges
- Reduce fugitive emissions
- Extend the service life of the pressure instrument, which reduces process downtimes
- Reduce or eliminate maintenance costs

WIIKA Combines Expertise and Technology to Provide Custom, Quality Systems

WIIKA's dedicated lean manufacturing focus factory produces custom solutions for diaphragm seal systems. We fabricate seal components from raw materials using state-of-the-art CNC machining equipment, and we use innovative technologies such as metal bonding and laser welding to produce durable finished systems.

WIIKA's toolbox of modular solutions and proprietary software help determine results of newly configured systems prior to manufacturing. This process minimizes the design cycle, improves lead times, optimizes safety and assures performance of your diaphragm seal solutions.

Diaphragm Seals to Exceed Your Expectations

Operating Principle

A diaphragm seal is connected to the measuring instrument via a direct connection or capillary. The instrument side of the seal is separated from the process media by a flexible diaphragm.

The chamber between the diaphragm and the instrument contains system fill fluid which transfers the pressure of the process media. When fluctuations in pressure of the process media occur, the change is transmitted across the flexible diaphragm through the system fill fluid, which is hydraulically connected to the measuring instrument.

- **Diaphragm Seals**
  Diaphragm seals are mounted to the process via threaded, open flange, sanitary or other connections. The diaphragm is either encased within the seal body or flush with the process connection. Numerous process sizes and materials are available.

- **InLine SEAL**
  The WIIKA InLine SEAL is integrally mounted into the pipeline for use with flowing process media. This seal contains a unique cylindrical diaphragm that avoids any interruptions to the process flow. The InLine SEAL is available with various process connections to meet specific industry requirements.
InLine SEAL
Model Numbers: L981.10, L981.18, L981.22 and L981.2

Application
The WIKA InLine SEAL is used for gauge or differential pressure measurements in applications with restrictions toward cavities. The InLine SEAL mounts directly into process lines with size ½” to 8” pipe. This seal design eliminates all “dead space,” making it ideal for sanitary applications.

Solutions
- Eliminates all “dead space” to prevent bacteria growth and settlement
- Avoids turbulence and provides continuous process flow, resulting in true pressure measurement
- Creates a self-cleaning instrument connection through continuous flow design
- Reduces line taps by providing a single instrument for pressure and temperature measurement (optional feature)

Specifications

<table>
<thead>
<tr>
<th>Process connection</th>
<th>Wafer, integral flanged, male threads and sanitary</th>
</tr>
</thead>
<tbody>
<tr>
<td>Process wetted materials</td>
<td>316L SS, Hastelloy® C276, Titanium, Monel®, Tantalum, PFA-coated and others</td>
</tr>
<tr>
<td>Pressure:</td>
<td></td>
</tr>
<tr>
<td>Mechanical gauge, ranges</td>
<td>Vacuum to 6,000 psi</td>
</tr>
<tr>
<td>Transmitter gauge, span</td>
<td>50” H₂O (minimum)</td>
</tr>
<tr>
<td>Transmitter differential, span</td>
<td>10” H₂O (minimum) (measuring span dependent on process line size) (restrictions may apply)</td>
</tr>
<tr>
<td>Options</td>
<td>Integral RTD for remote temperature reading</td>
</tr>
<tr>
<td></td>
<td>Direct or remote mount to instrument</td>
</tr>
<tr>
<td></td>
<td>Electro-polished process wetted surfaces</td>
</tr>
</tbody>
</table>

Datasheets
L981.10, L981.18, L981.22, L981.27

All-Welded System
Model Number: M93X.D1

Application
WIKA’s All-Welded System is a drop-in retrofit for existing gauges. The all-welded, tamper-resistant construction is suitable for applications where emissions to the environment are tightly monitored.

Solutions
- Extends gauge life
- Eliminates potential leak paths
- Creates a tamper-resistant assembly by removing all threaded connections
- Complies with the EPA’s “dual containment” requirements
- Ideal for pump monitoring

Specifications

<table>
<thead>
<tr>
<th>Gauge</th>
<th>Robust 23X.34 with 4.5” case</th>
</tr>
</thead>
<tbody>
<tr>
<td>Assembly</td>
<td>Gauge is direct mount and back-welded to diaphragm seal</td>
</tr>
<tr>
<td>Process connection</td>
<td>1/4” NPT and 1/2” NPT, male or female</td>
</tr>
<tr>
<td>Process wetted materials</td>
<td>316L stainless steel, Hastelloy® C276, and Monel®</td>
</tr>
<tr>
<td>Pressure:</td>
<td>Vacuum to 5,000 psi</td>
</tr>
<tr>
<td>Mechanical gauge, ranges</td>
<td></td>
</tr>
<tr>
<td>Options</td>
<td>Gauge restrictor can be internally mounted to minimize assembly height (results are similar to adding a snubber)</td>
</tr>
<tr>
<td></td>
<td>A majority of standard gauge options are available with this assembly; contact factory for more information</td>
</tr>
</tbody>
</table>

Datasheet
M93X.D1

Tel: (770) 513-8200  Email: diaphragmseals@wika.com
All-Welded Flanged Seal System

Model Number: L990.FB

Application

The flange’s all-welded, tamper-resistant design is ideal for applications where emissions to the environment are tightly controlled (e.g. gas manufacturing). This solid metallic all-welded seal assembly provides a flange connection to the process, eliminating all gaskets and O-rings.

Solutions

- Eliminates potential leak paths
- Creates a tamper-resistant assembly by removing all threaded connections
- Excellent for Phosgene gas applications

Specifications

<table>
<thead>
<tr>
<th>Assembly</th>
<th>Gauge is directly mounted and back-welded to diaphragm seal</th>
</tr>
</thead>
<tbody>
<tr>
<td>Process connection</td>
<td>1/2&quot; NPT to 2&quot; flange size</td>
</tr>
<tr>
<td>Process wetted materials</td>
<td>316L SS, Hastelloy® C276</td>
</tr>
<tr>
<td>Pressure:</td>
<td></td>
</tr>
<tr>
<td>Mechanical gauge, ranges</td>
<td>Vacuum to flange rating</td>
</tr>
<tr>
<td>Options</td>
<td>Gauge restrictor can be internally mounted to minimize assembly height (similar to adding a snubber)</td>
</tr>
<tr>
<td>Datasheet</td>
<td>L990.FB</td>
</tr>
</tbody>
</table>

High Pressure Seal

Model Numbers: L990.34 and L990.36

Application

Both the L990.34 and L990.36 mini-seals are ideal for pressures up to 9,000 psi. The flush mounted diaphragm on the L990.36 is especially well-suited for highly viscous or solidifying process media that might plug an internal seal cavity.

Solutions

- Reduces the number of threaded or gasket connections within the process
- Provides a built-in anti-clogging feature by eliminating internal cavities
- Serves as a high pressure gauge protector

Specifications

| Process connection         | L990.34 1/8" NPT to 1" NPT, male or female |
|                           | L990.36 1/2" NPT male to 2" NPT male |
| Process wetted materials   | 316L SS, Hastelloy® C276 and Monel® |
| Pressure                  |                                             |
| Mechanical gauge, ranges  | Vacuum to 9,000 psi                        |
| Transmitter gauge, span   | 10 psi to 9,000 psi (measuring span is dependent on connection size) |
| Options                   | Diaphragm seal can be directly mounted to measuring instrument or remote mounted with capillary |
|                           | Unique process connection sizes and threads available |
|                           | Additional material also available; please consult factory |
| Datasheets                | L990.34, L990.36                            |

Tel: (770) 513-8200  Email: diaphragmseals@wika.com
Metal Bonded Diaphragm
Available on Model Numbers: L990.27 and L990.28

Application
WIKA’s patent pending L990.27 and L990.28 metal bonded diaphragms are standard offerings for processes requiring Hastelloy®, Monel® and Tantalum flush diaphragms. A continuous sheet of diaphragm material covers the complete process wetted surface and all diaphragm welds are non-existent. To protect the measuring instrument and increase life expectancy in corrosive environments, an exotic diaphragm material is required.

Solutions
- Removes potential leak paths through WIKA’s one-piece design
- Eliminates adhesives, thus temperature limits are defined only by the system fill fluid and ambient conditions
- Reduces media compatibility issues
- Provides increased product reliability by eliminating wetted welds for exotic diaphragm materials

Specifications
- Process connection: 1.5” to 4” flange size
- Process wetted materials: Hastelloy® C276, Monel® and Tantalum
- Pressure:
  - Mechanical gauge, ranges: Vacuum to flange rating
  - Transmitter gauge, span: 50” H₂O to flange rating
  - Transmitter differential, span: 10” H₂O to flange rating (measuring span is dependent on process line size)
- Options: Radial mounting of L990.27 instrument connection
- Datasheets: L990.27, L990.28

WIKA’s proprietary solution includes metallic bonding of the diaphragm directly to the seal body. This metallic bonding process is adhesive free and reduces temperature restrictions.

Multi-Purpose Seals
Model Numbers: L990.10 and L990.12

Application
WIKA types L990.10 (threaded) and L990.12 (flanged) seal configurations are constructed of an upper and lower housing with a welded design. The design of these multi-purpose seals enables them to be used on a variety of applications.

Solutions
- Reduces process temperature influence, improving instrument performance
- Locates and diffuses high stress areas, resulting in extended instrument life cycle
- Improves performance while maintaining corrosion protection

Specifications
- Process connection: threaded (L990.10), flanged (L990.12)
- Process wetted materials: 316L SS, Hastelloy® C276, Monel® and Tantalum
- Pressure:
  - Mechanical gauge, ranges: vacuum to 3,625 psi or flange rating
  - Transmitter gauge, span: ≥ 15 psi
- Options: available in variety of material and sizes
- Datasheets: L990.10, L990.12

Tel: (770) 513-8200 Email: diaphragmseals@wika.com
Cooling Element

Available on most seal models; contact factory for details.

Application

WIKA’s cooling element acts as a heat exchanger to protect the pressure instrument from extreme process temperatures. The cooling element allows the instrument to be rigidly mounted to the seal instead of using a capillary to remotely mount the instrument.

Solutions

- Provides effective temperature reductions of 200°F depending on ambient conditions
- Mounts the instrument directly to the diaphragm seal, eliminating the use of a capillary
- Fits all types of pressure instrumentation

(Note: Use a cooling element with a diaphragm seal to improve overall temperature reduction)

Specifications

- Dissipates media temperatures up to 360°F maximum in favorable application environments (typical temperature drops of 200°F or more are common).
- Solid one-piece 316L stainless steel construction.
- Welded to seal and instrument (standard).
- Can be installed on most types of gauge pressure measuring instruments including mechanical gauges, switches and transmitters.

Datasheet: ACS 99.MO

Corrosion Resilient Teflon®


Application

Teflon®-lined diaphragms and solid or Teflon®-lined lower housings are ideal for applications requiring extreme protection against corrosion. Bonded to a metallic diaphragm, they are comprised of solid sheet Teflon® that is 50% thicker than required to prevent porosity issues. Teflon® is more economical and may provide equal or better protection compared to other exotic materials.

Solutions

- Minimizes cold flowing and eliminates output drift through use of a metallic backup
- Provides additional strength for higher pressure ratings over solid Teflon® diaphragms, leading to higher pressure limits
- Eliminates one O-ring connection and removes a potential leak path (when Teflon®-lined diaphragms are welded to the seal upper housing)

Specifications

- Process connection flanged and threaded
- Pressure:
  - Mechanical gauge, ranges
  - Transmitter gauge, span
  - Transmitter differential, span
  - -30" Hg to flange rating
  - 50" H₂O to flange rating
  - 10" H₂O to flange rating (measuring span is dependent on process line size)
  - Options: Teflon® linings can be supplied with carbon pigmented or virgin Teflon®
  - Teflon®-lined metallic diaphragms can be welded to the upper housing, removing a potential leak path

Tel: (770) 513-8200  Email: diaphragmseals@wika.com
**System Fill Fluids**

WIKA sets the industry standard in its variety of seal system fill fluid. A diverse selection of system fill fluids is available to meet most applications, including:

- process & petrochemical
- high purity
- pharmaceutical
- food & beverage
- sanitary
- paint & automotive
- power generation
- wastewater

WIKA's system fill fluids meet most temperature requirements from -220°F to +750°F (process at ambient temperatures). They are also ideal for vacuum pressures up to 400°F down to 1mBarA (absolute).

**Damage and Error Reduction**

To reduce damage, WIKA machines a matching diaphragm pattern (continuous duty) into the seal upper housing. Isolated points of pressure can then be applied to the seal diaphragm without causing permanent deformation, avoiding non-linear or non-repeatable pressure measurements. System fill fluid under the diaphragm is decreased, reducing temperature effects.

**Mounting Options**

**Cooling Element**

The 4" cooling element is intended to protect the pressure instrument from high or low process temperature. Air flow across heat exchanging fins reduces or increases the temperature of the system fill fluid to protect the pressure measuring instrument.

The cooling element is recommended for process temperatures above 212°F. It is “direct mounted” between the pressure instrument and the diaphragm seal. Silicone fill is recommended. Effective for temperature reductions of 200°F, depending upon ambient conditions. The all stainless steel construction is back welded to the stainless steel upper housing or flange.

**Capillary line**

Stainless steel capillary with or without stainless steel armor provides a connection between the pressure instrument and the diaphragm seal. It protects the pressure instrument from high or low process temperatures and provides distant or remote reading.

The capillary should be selected as short as possible, since changes in ambient temperature conditions may considerably affect the accuracy and response time of the pressure instrument. Standard length is five feet; other lengths are available upon request.

Installation on mechanical gauges normally requires a gauge support and gauge adaptor or other surface mounting provisions.

Any level difference between pressure instrument and diaphragm seal will cause a pressure indication error. The level difference can be compensated for during calibration of the diaphragm seal assembly if the level difference is known.

Minor corrections can be made on site by means of an adjustable pointer or zero adjustment of the pressure instrument.

**Gauge Support and Adaptor**

The gauge support and adaptor provides wall mounting of the pressure instrument by clamping it to the gauge adaptor. Material: gauge support - aluminum or stainless steel, gauge adaptor - stainless steel.
With almost 70 years of experience, WIKA Instrument, LP is the leading global manufacturer of pressure and temperature measurement instrumentation, producing more than 43 million pressure gauges, diaphragm seals, pressure transmitters, thermometers and other instruments annually. WIKA's extensive product line, including mechanical and electronic instruments, provides measurement solutions for any application in a large variety of industries. A global leader in lean manufacturing and instrumentation experience, WIKA also offers a broad selection of stock and custom instrumentation as well as dedicated services to provide customers with the right solutions, at the right time, wherever they need us.

WIKA provides distinctive service and support to our channel partners and customers:

- Award winning U.S.-based manufacturing, sales and ordering customer service and technical support
- Certified technical specialists who conduct Best Practice Instrument Reviews with performance improvement reports
- An in-house engineering team for product customization and innovation
- Proven capabilities to connect with customer business processes for ordering and inventory management
- Web-based customer service features, including RFQs, literature request and competitor product cross reference